

www.apixanalytics.com

# SUMMARY

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APIX Analytics (SA), a startup incorporated in June 2014, is the commercial emanation of 8 years of collaborative research between CEA (France) and California Institute of Technology (Caltech, USA). APIX is focused on the development of highly miniaturized multigas analyzers systems based on integration on silicon of traditional analytical chains: sampling, injection of gases, separation of complex gas mixtures to enhance specificity and then detection, identification and quantification of each mixture compound.

# From Silicon Integration to Breakthrough Analyzers

Through miniaturization on Silicon, APIX Analytics changes the use model of Gas Chromatography, making it possible to bring a high performance analyzer to the sample, reducing operating costs and response time. Analyzing gases at the heart of the industrial process, monitoring complex environmental air samples in the field, or detecting security threats now become possible miles away from any laboratory infrastructure.



## **Key dates**

20**14** > 20**16** > 20**17** > 20**18** > 20**19** > 20**20** 















**APIX Analytics SA**Creation of the company

ChromPix® V1 Product launch

nCx Instrumentation Integration of the company

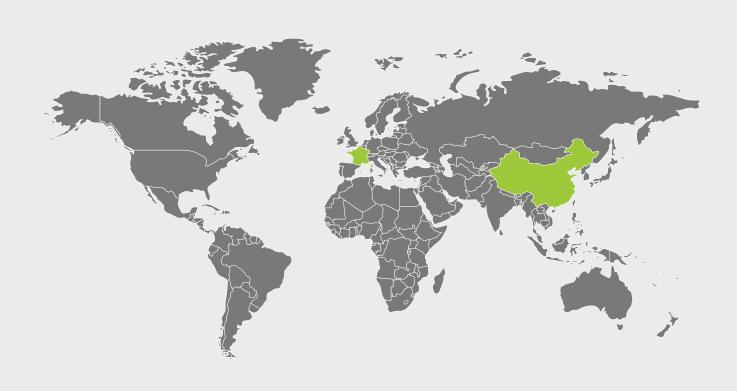
ChromPix® V2
Product
launch

ChromEx 200 Product launch

NanoPix Product launch

Creation of the subsidiary company in China

## Locations





# **PRODUCTS**

CHROMPIX 2	0 8
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## ChromPix 2

MODULAR MULTI-GAS ANALYZER FOR INDUSTRIAL AND LABORATORY USE. BASED ON APIX ANALYTICS PATENTED MINIATURIZATION TECHNOLOGY, CHROMPIX2 IS THE FIRST TRULY PLUG&PLAY GC. IT NOW FEATURES UNMATCHED FLEXIBILITY WITH UP TO 4 DIFFERENT ANALYTICAL COLUMNS, UP TO 4 DIFFERENT CARRIER GASES AND THE ABILITY TO ANALYSE SIMULTANEOUSLY 4 DIFFERENT SAMPLES.



#### **Features**



450x460x220mm (19' 4U) 10 ka



100 - 240V AC, 50 - 60 Hz 150W consumption\*



Carrier gas pressure : 4 bar Sample gas pressure : 50-500 mbar



Up to 4 carrier gases (He, H<sub>2</sub>, N<sub>2</sub>, Ar) Up to 4 analytical modules



Up to 2mL/min/module carrier gas Up to 2mL/min/module sample gas



Operating T°C range : -10 to 40°C Noise emission : 45 dB

## **Applications**

#### **NATURAL GAS ANALYSIS**



Configuration with 2 modules:

PPU and PDMS for the analysis

Calorific Value of Natural Gas.

of C1 to C6, CO<sub>2</sub>, N<sub>2</sub>. Can give the



**BIOMETHANE ANALYSIS** 

Configuration with 4 modules: PPU x2, PDMS and MS5A for the analysis of C1 to C6, C0 $_2$ , N $_2$ , H $_2$ S, THT and TBM. Can give the Calorific Value of Biogas/Biomethane, the H $_2$ S content to monitor the purification and the THT/TBM for odorization.

#### C6+ ANALYSIS



Configuration with 4 modules: PPU, MS5A, PDMS and ALOX. Can give you the C1 to C10 analysis, alkanes and alkenes, H<sub>2</sub>... Perfect for petrochemical analysis.

#### SPECIALTY GASES ANALYSIS



Several configurations available. Purity of He,  $H_2$  measurement...



#### **CERTIFICATIONS**

CE marking



#### **REFERENCES**

otal I Air Liquide I I

The module (or cartridge) is the basic analytical element of the ChromPix2. It is designed as a "plug and play" system.

Once installed in upper compartment of the device and once the system is set up, control and data processing are fully assured via the PixLLab software (in the laboratory configuration) or via the PixLPro software (in the configuration of process monitoring).

#### THE ANALYTICAL MODULE INCLUDES:

- a mechanical injection system based on a diaphragm valve,
- a temperature-regulated guard column (depending on the nature of the analytical modules),
- a temperature-regulated GC capillary column,
- a micro-TCD detector or NGD (Nano Gravimetric Detector) detector with silicon technology.



SEVERAL TYPES OF MODULES
ARE PROPOSED, EACH BEING
EQUIPPED WITH A COLUMN
WHOSE STATIONARY PHASE
IS RECOMMENDED FOR THE
ANALYSIS OF STANDARD
COMPOUNDS.

The temperature control ranges from 50°C to 120 °C for the injector and GC columns, and from 70°C to 120 °C for the μ-TCD / NGD detector. Depending on the type of module installed, a restricted range may be defined when setting up the software.

The mechanical injector allows one, for the modules equipped with a guard column, to carry out a backflush and thus to reverse the direction of the carrier gas flow in the guard column after the injection and during the

analysis, in order to eliminate all residual gaseous compounds in the guard column.

The TCD detection technology provides a high sensitivity (of the order of ppm) over the entire range of permanent gases and heavy compounds up to C10, with a high speed of analysis. The typical duration of a measurement is a few minutes.

The NGD detection technology provides a high sensitivity (sub ppm) on heavier compounds up to C13.

# **TwinPix**

MODULAR MULTI-GAS ANALYZER FOR INDUSTRIAL AND LABORATORY USE. BASED ON APIX ANALYTICS PATENTED MINIATURIZATION TECHNOLOGY, TWINPIX IS AN EASY TRANSPORTABLE GAS CHROMATOGRAPH. IT CAN HANDLE 2 ANALYTICAL MODULES AND IT HAS TO BE OPERATED WITH A REMOTE COMPUTER.



#### **Features**



340 x 230 x 245mm 5,2 kg



90 - 264V AC, 47 - 63 Hz 150W consumption\*



Carrier gas pressure : 4 bar Sample gas pressure : 50-500 mbar



2 carrier gas entries Up to 2 analytical modules



Up to 2mL/min/module carrier gas Up to 2mL/min/module sample gas



Operating T°C range : -10 to 40°C Noise emission : 45 dB

## **Applications**

#### **NATURAL GAS ANALYSIS**



Configuration with 2 modules : PPU and PDMS for the analysis of C1 to C6,  ${\rm CO_{2^{\prime}}\,N_{2^{\prime}}}$  Can give the Calorific Value of Natural Gas.

#### **BIOMETHANE ANALYSIS**



Can work with 2 Twinpix: PPU x2, PDMS and MS5A for the analysis of C1 to C6, CO $_2$ , N $_2$ , H $_2$ S, THT and TBM. Can give the Calorific Value of Biogas/Biomethane, the H $_2$ S content to monitor the purification and the THT/TBM for odorization.

#### C6+ ANALYSIS



Can work with 2 Twinpix: PPU, MS5A, PDMS and ALOX. Can give you the C1 to C10 analysis, alkanes and alkenes,  $\rm H_2...$  Perfect for petrochemical analysis.

#### SPECIALTY GASES ANALYSIS



Several configurations available. Purity of He, H<sub>2</sub> measurement...



#### **CERTIFICATIONS**

•••

ISO 9001:2015



#### REFERENCES

•••

Total | AirLiquid | Engie | Becton Dickinson...

## Modules

The module (or cartridge) is the basic analytical element of the TwinPix. It is designed as a "plug and play" system.

Once installed in upper compartment of the device and once the system is set up, control and data processing are fully assured via the PixLLab software (in the laboratory configuration) or via the PixLPro software (in the configuration of process monitoring).

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OF STANDARD COMPOUNDS.

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The NGD detection technology provides a high sensitivity (sub ppm) on heavier compounds up to C13.

## ChromEx 200/400

**MODULAR MULTI-GAS ANALYZER FOR INDUSTRIAL** AND PROCESS USE. **BASED ON APIX ANALYTICS** PATENTED MINIATURIZATION **TECHNOLOGY, CHROMEX IS** THE FIRST TRULY PLUG&PLAY GC. IT IS EMBEDDED IN AN ATEX ENCLOSURE AND IT **CAN HANDLE 2 (CHROMEX** 200) OR 4 MODULES (CHROMEX 400).



#### **Features**



ChromEx 200 485 x 405 x 280 mm (19' 4U) • 30,4 kg ChromEx 400 596 x 526 x 290 mm • 39.2 kg



100 - 240V AC, 50 - 60 Hz 150W consumption\*



Carrier gas pressure: 4 bar Sample gas pressure: 30-500 mbar



1 carrier gases (He, H<sub>2</sub>, N<sub>2</sub>, Ar) Up to 2/4 analytical modules



Up to 2mL/min/module carrier gas Up to 2mL/min/module sample gas



Operating T°C range: -10 to 40°C Noise emission: 45 dB

## **Applications**

#### **NATURAL GAS ANALYSIS**





**BIOMETHANE ANALYSIS** 

#### C6+ ANALYSIS



SPECIALTY GASES ANALYSIS



Configuration with 2 modules: PPU and PDMS for the analysis of C1 to C6, CO<sub>2</sub>, N<sub>2</sub>. Can give the Calorific Value of Natural Gas.

Configuration with 4 modules: PPU x2, PDMS and MS5A for the analysis of C1 to C6, CO<sub>2</sub>, N<sub>2</sub>, H<sub>2</sub>S, THT and TBM. Can give the Calorific Value of Biogas/ Biomethane, the H<sub>2</sub>S content to monitor the purification and the THT/TBM for odorization.

Configuration with 4 modules: PPU, MS5A, PDMS and ALOX. Can give you the C1 to C10 analysis, alkanes and alkenes, H<sub>2</sub>... Perfect for petrochemical analysis.

Several configurations available. Purity of He, H<sub>2</sub> measurement...



ATEX II 2 G EX DB IIc T5 GB | IECEX ISO 9001:2015 | CE Marking

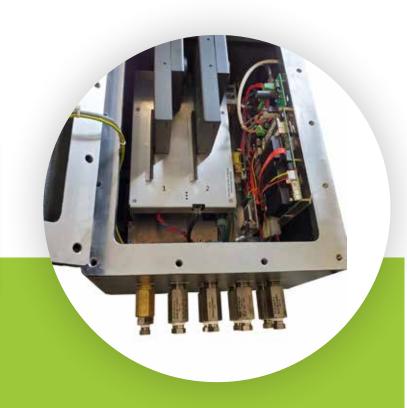


The module (or cartridge) is the basic analytical element of the Chromex. It is designed as a «plug and play» system. Once installed in upper compartment of the device and once the system is set up, control and data processing are fully assured via the PixLPro software (in the configuration of process monitoring).

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The NGD detection technology provides a high sensitivity (sub ppm) on heavier compounds up to C13.

THIS DEVICE INCLUDES NGD **DETECTOR (INNOVATED** PATENTED DETECTOR). IT CAN BE PLUGGED ON ANY LAB GC. IT CAN REPLACE **ANY OTHER DETECTOR** OR IT CAN BE USED IN **COMBINATION WITH OTHER INSTALLED DETECTORS** (FID, TCD, MS, ...) SINCE IT IS NON DESTRUCTIVE.



#### **Features**



340 x 230 x 245mm 5,2 kg



90 - 264V AC, 47 - 63 Hz 150W consumption\*



Carrier gas and sample gas pressure: depending on GC configuration



1 NGD detector



Gas consumption depending on GC configuration



**Operating T°C:** laboratory condition

## **Applications**

Add a new detector to your lab GC



NGD sensitivity performance allow to detect heavy compounds (up to C40) and give access to many sectors of petrochemical applications (kerosene, gasoil, petroleum fractions...)

Environmental applications are also in the scope of NanoPix and its innovative NGD detector.

More detail can be found in an article called: « Characterization of nano-gravimetric-detector response, application to petroleum fluids up to C34 » published in Analytical Chemistry.

## Comparison with common detectors

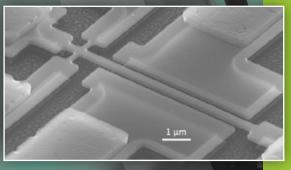
NGD offers a great alternative to the FID because it has basically the same advantage than FID (highly sensitivity, cheap, low maintenance required, and quantification). It is a concentration detector that can quantify any sorts of molecules including non-organic ones. It can be coupled to a mass spectrometer to perform molecule identification. It doesn't require any gas and is natively explosive proof compliant. Furthermore, it can detect heavy compounds (up to C30) and can therefore complement TCD that is suited for light gases.

	NGD	TCD	FID
Additionnal gas supply	No 😉	No 😉	Yes 🙁
Make up gas	No 🙂	No 🙂	Yes 🙁
Non destructive (combination with other detectors)	Yes 😊	Yes 😃	No 🙁
ATEX compatible	Yes 😉	Yes 😉	No 😂
No wear up piece or disposable	Yes 😉	Yes 😉	No 🙁
Insensitive to carrier gas	Yes 🙂	No 🙁	Yes 🙂
Contamination from combustion of silicone compounds	No 😉	No 😉	Yes 🙁
Sensitivity light compounds	No 🙁	Yes 😉	Some 😉
Sensitivity heavy compounds	Yes 🙂	No 🙁	Yes 🙂

## System

NanoPix integrates a standalone NGD detector and can be mounted on top of a standard lab GC (in a same manner than FID or other detectors). NGD is coupled to the GC oven thanks to a heated transfer line. The transfer line allows the programmation of the NGD temperature independently of the GC oven while ensuring no cold spots. Since the NGD is a non-destructive detector, an FID, a MS (or other detectors) can be connected in series with the NGD.



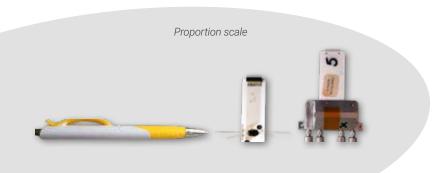


#### ELECTRONICS

■ The NGD detector embeds its own electronics. From a user point of view, it is seen as a black box detector

#### SOFTWARE

- A dedicated software is provided to the end user to temperature program the detector and set all necessary parameters. It offers autonomous signal acquisition that it is triggered by the GC (compliant with GC autosampler).
- A post processing software is provided to process the data and help the end-user to perform features such as peak integration, baseline cancellation, etc...).
- It's possible thanks to a A/D digital converter to acquire the signal on your own GC software (e.g. chemstation with Agilent 35900E Dual Channel Interface)



## Technology

New detector called NGD (Nano-gravimetric-detector) is based on a NEMS (Nano-Electrome-chanical-System) resonator. The nano-gravimetric-detector (NGD) is a clamped-clamped silicon beam that behaves as a resonant sensor. The beam is coated with a chemical layer, a porous oxide, that adsorbs the gas of interest according to its affinity with it. When the gas is adsorbed by the chemical layer, it modifies the mass of the beam and therefore its resonance frequency.

The NGD is a concentration detector as opposed to a mass detector and unlike FIDs, it doesn't burn the gas and therefore, other detectors (e.g. mass spectrometer) can be plugged in series with the NGD. The NGD has a nearly universal response, a low limit of detection (LOD), a wide linear response range, no dead-volume due to its size (below 10µmeter) and a very limited drift. Using appropriate temperature condition, LOD in a few 10 ppb from C7 to C40 has been demonstrated for different molecules such as alkanes and aromatic hydrocarbons.



# **MODULES**

MK10-TCD-2μL-PPU10-PPU1-F21	8
MK10-TCD-20μL-PPU10-PPU1-F22	C
MK10-TCD-2μL-MS5A15-PPU5-R22	2
MK10-TCD-20μL-MS5A15-PPU5-R22	6
MK6-TCD-2μL-PDMS5-F2	8
MK6-TCD-2μL-PDMS10-F23	2
MK10-BFTCD-2μL-PDMS10-PDMS2-F2 3	_
MK10-BFNEMS-10μL-PDMS10-PDMS2-F3 3	6
MK6-TCD-20μL-PDMSP12-F2 4	С
MK6-TCD-30μL-PDMSCP20-F2 4	2
MK10-TCD-2μL-ALOX15-PDMS2-F2	4
MK10-BFTCD-2μL-ALOX15-PDMS2-F2 4	6



## MK10-TCD-2μL-PPU10-PPU1-F2



#### **FEATURES**

Reference

#### MK10-TCD-2µL-PPU10-PPU1-F2

Detector

**TCD** 

Column

#### PPU (Pora-Plot U) 10m

Internal Diameter

0.25mm

Phase Thickness

#### 12µm

Precolumn

#### PPU (Pora-Plot U) 1m

Backflush



Sample Loop

#### 2µL

Regeneration



#### **APPLICATIONS**

Module dedicated to the analysis of permanent gases. This module allows natural gas and biomethane analysis. It is used for certified Gross Calorific Value measurement. It also allows biogas compounds analysis. Perfect for Natural gas analysis and LNG analysis.

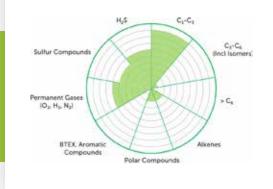
#### **SAMPLE**

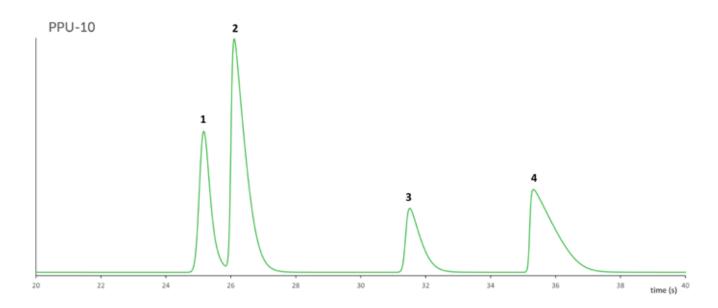
Typical composition of Natural gas or Biomethane samples.

- CH<sub>4</sub>: from 80% to 100%.
- CO<sub>2</sub>: from 0% to 10%.
- N<sub>2</sub>: from 0% to 5%.
- C<sub>2</sub>H<sub>6</sub>: from 0% to 5%

#### **CONLUSIONS**

- This module enables certified measurement of major compounds of natural gas in less than 2 minutes.
- · With this module, you can also measure ethylene, acetylene and hydrocarbons up to C3 with another analytical method. This gives you an analytical solution for fuel gas apllications.
- Finally, for biogas measurement, you can analyse CH<sub>4</sub> and CO<sub>2</sub> from 0 to 100% concentration.





## **RESULTS**

		LOD	LOQ	RSD
1	N <sub>2</sub> +O <sub>2</sub>	2ppm	6ppm	0.9% (0.6%)
2	CH <sub>4</sub>	1%	3%	0.05% (82.81%)
3	CO <sub>2</sub>	2ppm	6ppm	0.25% (0.29%)
4	$C_2H_6$	2ppm	6ppm	0.25% (11.81%)

## METHOD

(	Ja	rr	lei	ſĠ	as

Hal	lium	

Carrier Gas Pressure (max)

#### 36.2 psi - 2.5 bar maxi

Detector T°C

#### 70°C

Column T°C

#### 70°C

Column Pressure

#### 0.8 bar

Sample Loop T°C

#### 70°C

Sample Loop Pressure

#### 0.5 bar

Injection Time

#### 10s

Analysis Time



## MK10-TCD-20μL-PPU10-PPU1-F2



#### **FEATURES**

Reference

#### MK10-TCD-20µL-PPU10-PPU1-F2

Detector

**TCD** 

Column

#### PPU (Pora-Plot U) 10m

Internal Diameter

0.25mm

Phase Thickness

#### 12µm

Precolumn

#### PPU (Pora-Plot U) 1m

Backflush



Sample Loop

#### 20µL

Regeneration



#### **APPLICATIONS**

Module dedicated to the analysis of sulfur compounds. Works very well for H<sub>2</sub>S analysis from 2ppm to 2000ppm Perfect for Natural gas, Biomethane and Biogas analysis

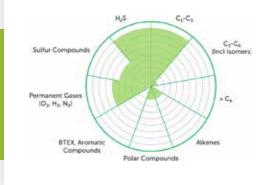
#### **SAMPLE**

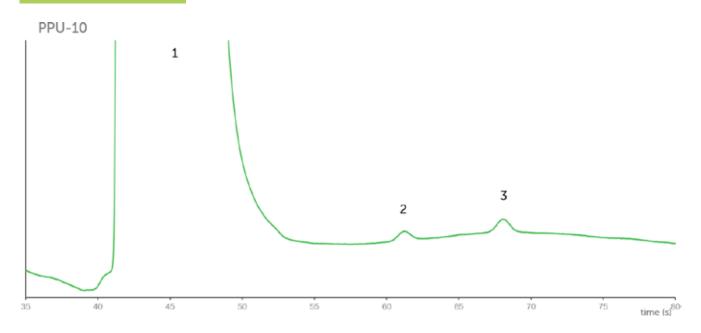
Typical composition of Natural gas, Biomethane or biogas samples.

- H<sub>2</sub>S: from 2ppm to 2000ppm
- COS: from 2ppm to 2000ppm

#### **CONLUSIONS**

- This module enables traces analysis of H<sub>2</sub>S in biogas or biomethane processes before injection in gas network.
- This also allows measurement of H<sub>2</sub>S in a wide range of concentration, for analysis before and after biogas purification.
- Finally, you can also analyse methylmercaptan and CS<sub>2</sub> by applying another analytical method.





## **RESULTS**

		LOD	LOQ	RSD	
1	Injection				
2	H₂S	1ppm	3ppm	10% (3ppm)	
3	COS	1ppm	3ppm	10% (3ppm)	

## METHOD

Carrier Gas
-------------

#### Helium

Carrier Gas Pressure (max)

#### 36.2 psi - 2.5 bar maxi

Detector T°C

#### 80°C

Column T°C

## 105°C

Column Pressure

#### 1.5 bar

Sample Loop T°C

## 105°C

Sample Loop Pressure

#### 0.5 bar

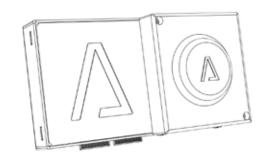
Injection Time

#### 13s

Analysis Time



## MK10-TCD-2µL-MS5A15-PPU5-R2



#### **FEATURES**

#### Reference

#### MK10-TCD-2µL-MS5A15-PPU5-R2

Detector

#### **TCD**

Column

#### MS5A (Molsieve) 15m

Internal Diameter

#### 0.25mm

Phase Thickness

#### 20µm

Precolumn

#### PPU (Pora-Plot) 5m

Backflush



Sample Loop

#### 2µL

Regeneration



#### **APPLICATIONS**

Module dedicated to the analysis of permanent gases (H<sub>2</sub>, He, N<sub>2</sub>, O<sub>2</sub>, CH<sub>4</sub>, CO).

Perfect for Biomethane, Biogas analysis and Speciality gases purity measurement.

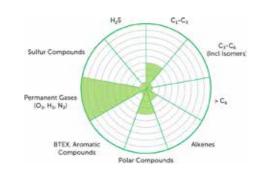
#### **SAMPLE**

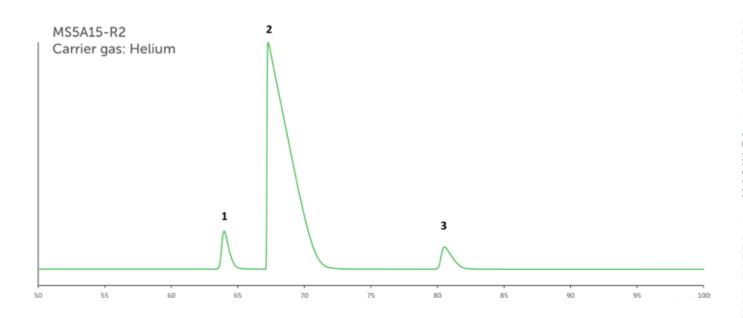
Typical composition of Natural gas, Biomethane and Biogas samples.

- H<sub>2</sub>: from 0% to 20%.
- N<sub>2</sub>: from 0% to 100%
- O<sub>2</sub>: from 0% to 100%
- CH<sub>4</sub>: from 0% to 100%

#### **CONLUSIONS**

- This module enables H2 analysis for Gross Calorific Value of Natural gas. This brings more accurate measurement and helps more valorisation of Green gases processes.
- You can use 2 different carrier gases :
- Argon will bring you better sensitivity for Helium and Hydrogen measurement
- Helium will be the accurate choice for Nitrogen, Oxygen and Methane measurement.
- This module contains a PPU precolumn in order to prevent performances degradation of the main molsieve column.
- · Finally, this module offers regeneration function allowing thermal reconditonning of GC column up to 250°C to prevent from GC contamination or drift.





## **RESULTS**

		LOD	LOQ	RSD	
1	$O_2$	20ppm	60ppm	0.5% (5%)	
2	$N_2$	20ppm	60ppm	0.25% (89.5%)	
3	CH <sub>4</sub>	20ppm	60ppm	0.5% (5%)	

## METHOD

Ca	rrier	Gas

Нα	lium
пе	IIUIII

Carrier Gas Pressure (max)

#### 36.2 psi - 2.5 bar maxi

Detector T°C

#### 70°C

Column T°C

#### 140°C

Column Pressure

#### 1.6 bar

Sample Loop T°C

#### 70°C

Sample Loop Pressure

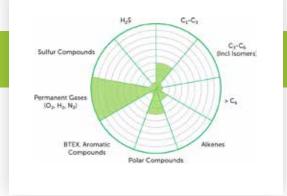
#### 0.5 bar

Injection Time

#### 23s

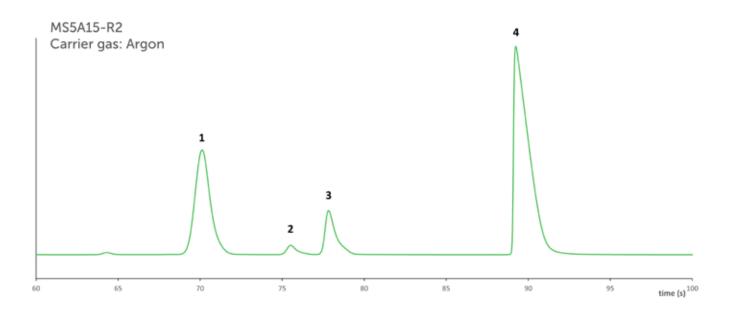
Analysis Time





.../suite

## CHROMATOGRAM



## **RESULTS**

		LOD	LOQ	RSD
1	$H_2$	20ppm	60ppm	0.2% (5%)
2	$O_2$	0.05%	0.1%	0.5% (3%)
3	$N_2$	0.05%	0.1%	0.5% (18%)
4	CH <sub>4</sub>	0.05%	0.1%	1% (53%)

## **METHOD**

Carrie	er Gas
--------	--------

\raon
ngo:

Carrier Gas Pressure (max)

#### 36.2 psi - 2.5 bar maxi

Detector T°C

#### 90°C

Column T°C 140°C

Column Pressure

#### 1.8 bar

Sample Loop T°C 120°C

Sample Loop Pressure

#### 0.5 bar

Injection Time

#### 25s

Analysis Time

## MK10-TCD-20µL-MS5A15-PPU5-R2



#### **FEATURES**

Reference

#### MK10-TCD-20µL-MS5A15-PPU5-R2

Detector

**TCD** 

Column

#### MS5A (Molsieve) 15m

Internal Diameter

#### 0.25mm

Phase Thickness

#### 20µm

Precolumn

#### PPU (Pora-Plot) 5m

Backflush

Sample Loop

#### 20µL

Regeneration



#### **APPLICATIONS**

Module dedicated to the analysis of low concentration of permanent gases (H2, He, N2, O<sub>2</sub>, Ar, CH<sub>4</sub>, CO).

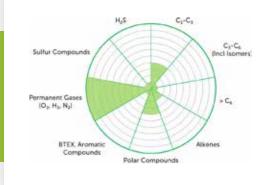
Perfect for analyses of contaminants in Biomethane, Biogas processes and for Speciality gases purity measurement.

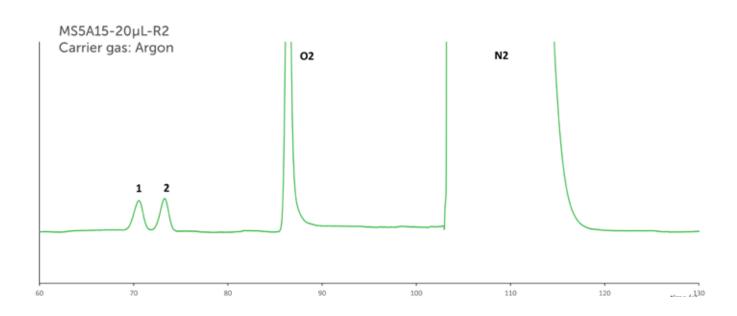
#### **SAMPLE**

Contaminants of Natural gas, Biomethane and Biogas samples.

#### **CONLUSIONS**

- This module enables analysis of low concentration of permanent gases.
- Two different carrier gases can be used:
- Argon will bring you better sensitivity for Helium and Hydrogen traces measurement
- Helium will be the accurate choice for Nitrogen, Oxygen and Methane traces measurement.
- This module offers regeneration function allowing thermal reconditonning of GC column up to 250°C to prevent from GC contamination or drift.





## **RESULTS**

		LOD	LOQ	RSD
1	He	1ppm	3ppm	0.5% (100ppm)
2	$H_2$	1ppm	3ppm	0.5% (100ppm)

## METHOD

Carrier Gas

#### Argon

Carrier Gas Pressure (max)

#### 36.2 psi - 2.5 bar maxi

Detector T°C

#### 60°C

Column T°C

#### 60°C

Column Pressure

#### 1 bar

Sample Loop T°C

#### 60°C

Sample Loop Pressure

#### 0.5 bar

Injection Time

#### 30s

Analysis Time

# MK6-TCD-2μL-PDMS5-F2



#### **FEATURES**

Reference

#### MK6-TCD-2µL-PDMS5-F2

Detector

**TCD** 

Column

#### PDMS (100% Methyl Polysiloxane) 5m

Internal Diameter

0.15mm

Phase Thickness

1.2µm

Precolumn

None

Backflush

×

Sample Loop

2µL

Regeneration

#### **APPLICATIONS**

Module dedicated to the analysis of hydrocarbons from C6 to C10 and VOCs (Volatile Organic Compounds) including BTEX and Chlorine compounds Perfect for Fuel gas and Environmental analyses

#### **SAMPLE**

Typical composition of Fuel gas samples:

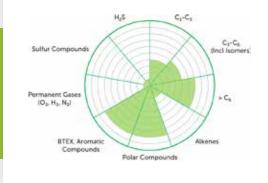
· mix of Hydrocarbons from Hexane to Decane

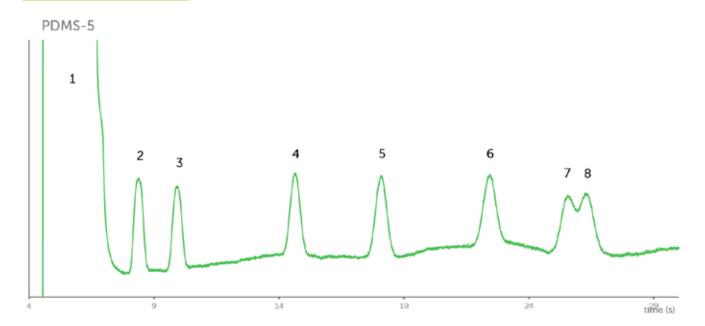
Typical composition of Environmental samples:

• mix of VOCs (<1000ppm)

#### **CONLUSIONS**

- This module enables C6-C10 hydrocarbons separation within a minute and a few ppm sensitivity. This brings more accurate values for HHV measurement.
- · Regarding environmental measurement, this module lets you analyse indoor and outdoor air quality with a ppm level of detection.





## RESULTS

		LOD	LOQ	RSD
1	Injection			
2	Chloroform	1ppm	3ppm	1.4% (10ppm)
3	Benzene	1ppm	3ppm	2.1% (10ppm)
4	Toluene	1ppm	3ppm	2.6% (10ppm)
5	Tetrachloroethylene	1ppm	3ppm	3.2% (10ppm)
6	Ethylbenzene	1ppm	3ppm	3.8% (10ppm)
7	Styrene	1ppm	3ppm	10% (3ppm)
8	O-xylene	1ppm	3ppm	10% (3ppm)

## METHOD

Ca	rrier	Gas

0 011101 0 000	
Helium	
Carrier Gas Pressure (max)	
36.2 psi - 2.5 bar maxi	
Detector T°C	
70°C	
Column T°C	
80°C	
Column Pressure	
0.8 bar	
Sample Loop T°C	
80°C	

#### 0.5 bar

Injection Time

Sample Loop Pressure

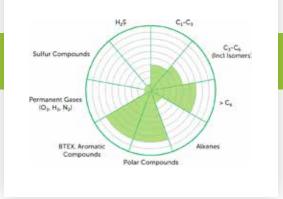
#### 2s

Analysis Time

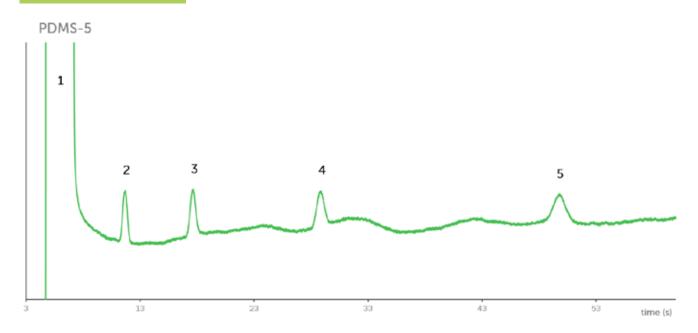


## MK6-TCD-2µL-PDMS5-F2

.../continuation



## CHROMATOGRAM



## RESULTS

		LOD	LOQ	RSD
1	Injection	1ppm	3ppm	0.3% (24.6ppm)
2	C6	1ppm	3ppm	0.4% (12.3ppm)
3	C7	1ppm	3ppm	1% (6.2ppm)
4	C8	1ppm	3ppm	3% (2.5ppm)
5	C9	1ppm	3ppm	6% (2.2ppm)

## METHOD

	Ca	rrier	Gas
--	----	-------	-----

Hellum	
Carrier Gas	Pressure (max)

36.2 psi - 2.5 bar maxi Detector T°C

70°C Column T°C

80°C

Column Pressure

0.8 bar Sample Loop T°C

80°C Sample Loop Pressure

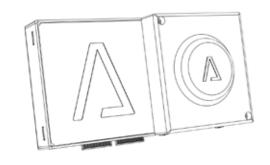
0.5 bar Injection Time

2s

Analysis Time



## MK6-TCD- $2\mu L$ -PDMS10-F2



## **FEATURES**

Reference

#### MK6-TCD-2µL-PDMS10-F2

Detector

#### **TCD**

Column

#### PDMS (100% Methyl Polysiloxane) 10m

Internal Diameter

#### 0.15mm

Phase Thickness

#### 1.2µm

Precolumn

#### None

Backflush

Sample Loop

#### 2µL

Regeneration

#### **APPLICATIONS**

Module dedicated to the analysis of hydrocarbons from C3 to C6 with isomers separation.

Perfect for Natural gas analysis

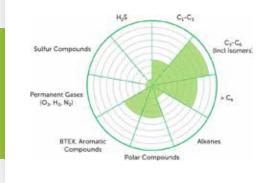
#### **SAMPLE**

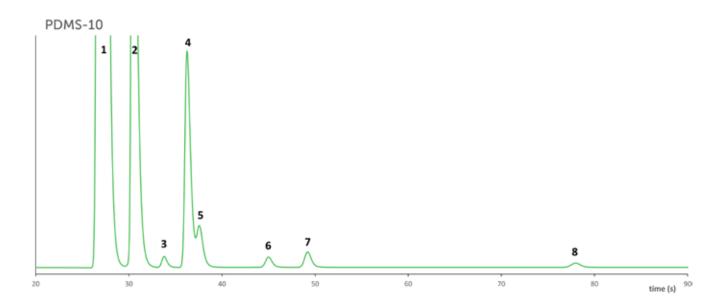
Typical composition of Natural gas samples:

- C3 : from 0% to 5%
- C4:<1%
- C5: <0.2%
- C6 : <0.1%

## **CONLUSIONS**

• This module enables measurement of compounds of natural gas from C3 to C6, including isomers.





## RESULTS

		LOD	LOQ	RSD	
1	Injection				
2	C3	1ppm	3ppm	0.1% (7%)	
3	iC4	1ppm	3ppm	0.2% (0.1%)	
4	nC4	1ppm	3ppm	0.1% (2%)	
5	neoC5	1ppm	3ppm	0.3% (0.35%)	
6	iC5	1ppm	3ppm	0.2% (0.1%)	
7	nC5	1ppm	3ppm	0.4% (0.15%)	
8	nC6	1ppm	3ppm	0.6% (500ppm)	

## METHOD

Helium	
Carrier Gas Pressure (max)	
36.2 psi - 2.5 bar maxi	
Detector T°C	
70°C	
Column T°C	
60°C	
Column Pressure	
1.2 bar	
Sample Loop T°C	
60°C	

Sample Loop Pressure

0.5 bar
Injection Time

1s

Analysis Time 100s



## MK10-BFTCD-2μL-PDMS10-PDMS2-F2



## **FEATURES**

Reference

#### MK10-BFTCD-2µL-PDMS10-PDMS2-F2

Detector

**TCD** 

Column

#### PDMS (100% Methyl Polysiloxane) 10m

Internal Diameter

0.15mm

Phase Thickness

1.2µm

Precolumn

#### PDMS (100% Methyl Polysiloxane) 2m

Backflush

Sample Loop

2µL

Regeneration

#### **APPLICATIONS**

Module dedicated to the analysis of hydrocarbons from C3 to C6+ with isomers separation.

Perfect for Natural gas analysis.

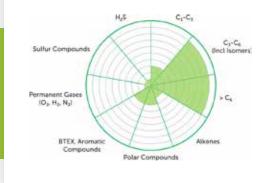
#### **SAMPLE**

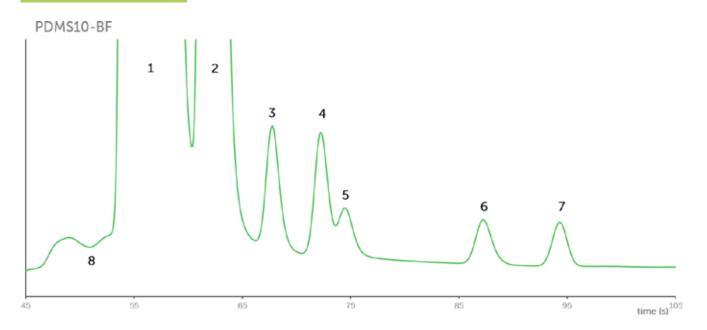
Typical composition of Natural gas samples:

- C3 : from 0% to 5%
- C4:<1%
- C5: <0.2%
- C6 : <0.1%

#### **CONLUSIONS**

- This module enables certified measurement of compounds from C3 to C6+, including isomers.
- Thanks to backflush to detector feature, it allows you to have a monitoring of all hydrocarbons above C6 (C6+ in one peak).





## RESULTS

		LOD	LOQ	RSD	
1	Injection				
2	C3	1ppm	3ppm	0.56% (3.5%)	
3	iC4	1ppm	3ppm	4.3% (500ppm)	
4	nC4	1ppm	3ppm	3% (500ppm)	
5	neoC5	1ppm	3ppm	2% (198.8ppm)	
6	iC5	1ppm	3ppm	2.2% (198.8ppm)	
7	nC5	1ppm	3ppm	3.7% (198.7ppm)	
8	C6+	10ppm	30ppm	4.8% (50ppm)	

## METHOD

Ca	rrier	Gas

odifici odo	
Helium	
Carrier Gas Pressure (max)	
36.2 psi - 2.5 bar maxi	
Detector T°C	
70°C	
Column T°C	
70°C	
Column Pressure	
0.8 bar	
Sample Loop T°C	
70°C	

## Sample Loop Pressure **0.5 bar**

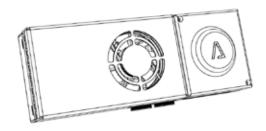
Injection Time

25.5s

Analysis Time



## MK10-BFNEMS-10μL-PDMS10-PDMS2-F3



#### **FEATURES**

Reference

#### MK10-BFNEMS-10µL-PDMS10-PDMS2-F3

Detector

NGD

Column

#### PDMS (100% Methyl Polysiloxane) 10m

Internal Diameter

0.15mm

Phase Thickness

1.2µm

Precolumn

#### PDMS (100% Methyl Polysiloxane) 2m

Backflush

**/** 

Sample Loop

10µL

Regeneration

/

#### **APPLICATIONS**

Module dedicated to the analysis of **heavy hydrocarbons traces** (from C6 to C13). Perfect for Petrochemical analysis.

#### SAMPLE

Typical composition of Petrochemical samples :

 mix of Hydrocarbons from Hexane to Tridecane (<1ppm for C6 and few ppb for C13)

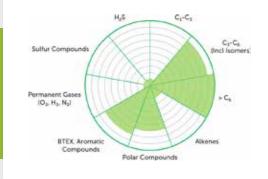
#### **CONLUSIONS**

• This modules enables C6-C13 hydrocarbons separation with a few ppb level of detection for C13 (thanks to the NEMS detector which has a lower LOD limit than the TCD detector)

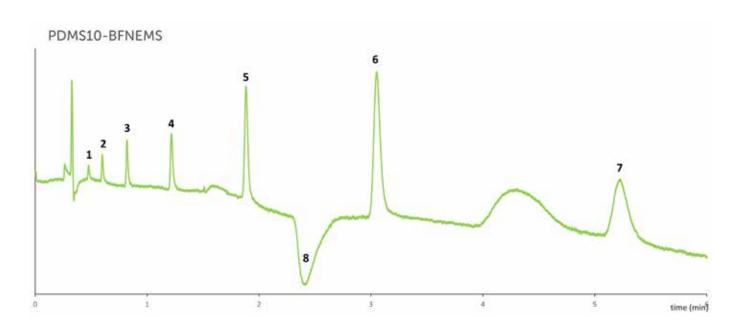
Be aware that the analysis time is much longer than for C6-C10 analysis.

Analysis time can be shortened by applying a temperature ramp on the GC column, as presented in the chromatograph of a real petrochemical sample.

• This lets you investigate new kind of applications in petrochemical, natural gas and environmental applications.



# CHROMATOGRAM



# RESULTS

		LOD	LOQ	RSD
1	nC6	1.4ppm	4.25ppm	1.7% (25ppm)
2	nC7	500ppb	1.5ppm	1.3% (12ppm)
3	nC8	270ppb	810ppb	1.3% (6.25ppm)
4	nC9	130ppb	400ppb	1.6% (2.5ppm)
5	nC10	120ppb	360ppb	1.8% (2ppm)
6	nC11	100ppb	300ppb	2.4% (1.25ppm)
7	nC12	60ppb	180ppb	7.2% (250ppb)
8	C13+	40ppb	125ppb	10% (125ppb)

# METHOD

	Ca	rrier	Gas
--	----	-------	-----

0.5bar Injection Time

Analysis Time 400s

90s

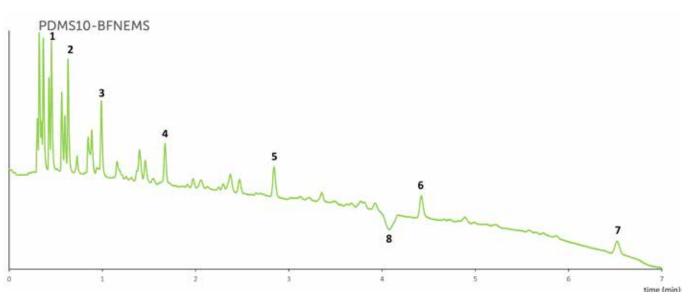
odinor odo
Helium
Carrier Gas Pressure (max)
36.2 psi - 2.5 bar maxi
Detector T°C
30°C
Column T°C
120°C
Column Pressure
3 bar
Sample Loop T°C
120°C
Sample Loop Pressure



H<sub>2</sub>S C<sub>1</sub>-C<sub>1</sub> Sulfur Compound rmanent Gas (O<sub>2</sub>, H<sub>3</sub>, N<sub>3</sub>) · C. BTEX, Aromati

.../suite

# CHROMATOGRAM



## **RESULTS**

## **METHOD**

Carrier Gas

### Helium

Carrier Gas Pressure (max)

## 36.2 psi - 2.5 bar maxi

Detector T°C

## 35°C

Column T°C

## 80°C to 110°C (5°C/min ramp)

Column Pressure

### 3 bar

Sample Loop T°C

## 80°C to 110°C (5°C/min ramp)

Sample Loop Pressure

### 0.5bar

Injection Time

### 180s

Analysis Time

## 400s



# MK6-TCD-20µL-PDMSP12-F2



## **FEATURES**

Reference

### MK6-TCD-20µL-PDMSP12-F2

Detector

**TCD** 

Column

## PDMSP (20 % Diphenyl - 80 % Methylpolysiloxane) 10m

Internal Diameter

0.25mm

Phase Thickness

1µm

Precolumn

None

Backflush

Sample Loop

20µL

Regeneration

## **APPLICATIONS**

Module dedicated to the analysis of TBM (tertio-butyl mercaptan) and THT (Tetrahydrofuran).

Perfect for odorization control in Natural gas and Biomethane analysis.

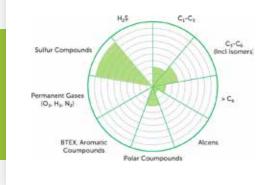
## **SAMPLE**

Typical composition of Natural gas sample:

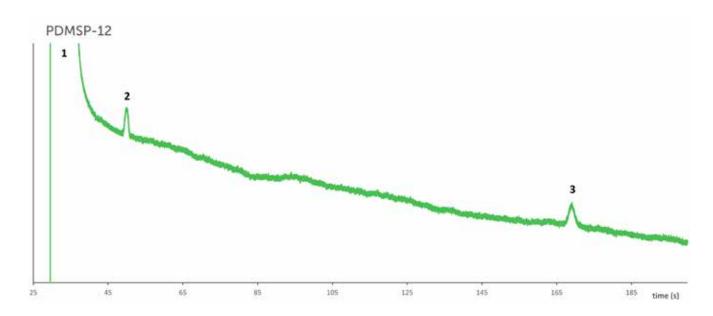
- TBM <10ppm
- THT <10ppm

## **CONLUSIONS**

• This module enables odorization control with the analysis of TBM and THT sulfur compound. The TBM addition is normalized and used in some european countries like Italy for instance.



# CHROMATOGRAM



# **RESULTS**

		LOD	LOQ	RSD
1	Injection			
2	TBM	1ppm	2ppm	<10% (2ppm)
3	THT	1ppm	2ppm	<10% (2ppm)

# METHOD

	Ca	rrier	Gas
--	----	-------	-----

Нο	lium	
пе	ilulli	

Carrier Gas Pressure (max)

## 36.2 psi - 2.5 bar maxi

Detector T°C

## 60°C

Column T°C

## 60°C

Column Pressure

## 1.5 bar

Sample Loop T°C

## 60°C

Sample Loop Pressure

## 0.5 bar

Injection Time

## 1s

Analysis Time

## 200s



# MK6-TCD-30μL-PDMSCP20-F2



## **FEATURES**

Reference

### MK6-TCD-30µL-PDMSCP20-F2

Detector

### **TCD**

Column

## PDMSCP (14%-Cyanopropylphenyle - 86 % Methylpolysiloxane) 20m

Internal Diameter

### 0.25mm

Phase Thickness

### 1µm

Precolumn

## None

Backflush

Sample Loop

## 30μL

Regeneration

## **APPLICATIONS**

Module dedicated to the analysis of mercaptans and sulfur compounds Perfect for total sulfur evaluation in Natural gas analysis.

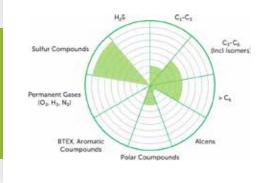
## **SAMPLE**

Typical composition of Natural gas sample:

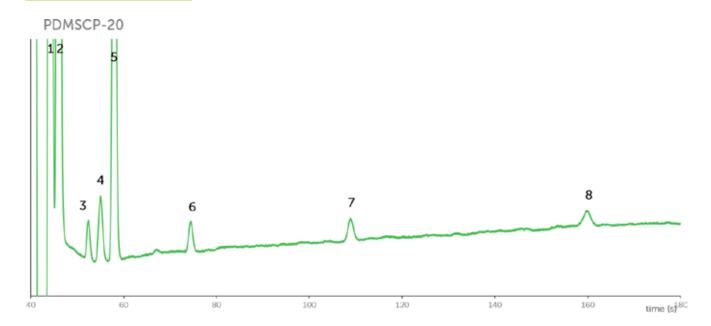
- Mercaptans : <20ppm
- Disulfur compounds : <20ppm

## **CONLUSIONS**

• This module enables Natural gas and Biogas pollutants analysis.



# CHROMATOGRAM



# RESULTS

		LOD	LOQ	RSD
1	iC5	1ppm	3ppm	10% (3ppm)
2	nC5	1ppm	3ppm	10% (3ppm)
3	EM	1ppm	3ppm	10% (3ppm)
4	DMS + CS2	1ppm	3ppm	10% (3ppm)
5	nC6	1ppm	3ppm	10% (3ppm)
6	MES	1ppm	3ppm	10% (3ppm)
7	DES	1ppm	3ppm	10% (3ppm)
8	DMDS	1ppm	3ppm	10% (3ppm)

# METHOD

Cal	rrier	Gas
Ou	IIICI	Ous

70°C

Helium	
Carrier Gas Pressure (max)	
36.2 psi - 2.5 bar maxi	
Detector T°C	
70°C	
Column T°C	
70°C	
Column Pressure	
1.5 bar	
Sample Loop T°C	

Sample Loop Pressure
0.5 bar
Injection Time
1 5s

Analysis Time
180s



# MK10-TCD-2μL-ALOX15-PDMS2-F2



## **FEATURES**

Reference

### MK10-TCD-2µL-ALOX15-PDMS2-F2

Detector

TCD

Column

## ALOX (Alumina Al<sub>2</sub>O<sub>3</sub>/KCl) 15m

Internal Diameter

### 0.25mm

Phase Thickness

### 4µm

Precolumn

### PDMS (100% Methyl Polysiloxane) 2m

Backflush



Sample Loop

### 2µL

Regeneration



## **APPLICATIONS**

Module dedicated to the analysis of **alkanes** and **alkenes** from C3 to C5, including isomers. Perfect for Fuel gas analysis or LNG analysis

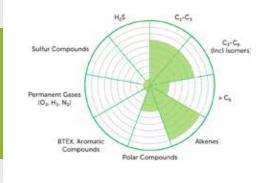
## SAMPLE

Typical composition of Fuel gas sample:

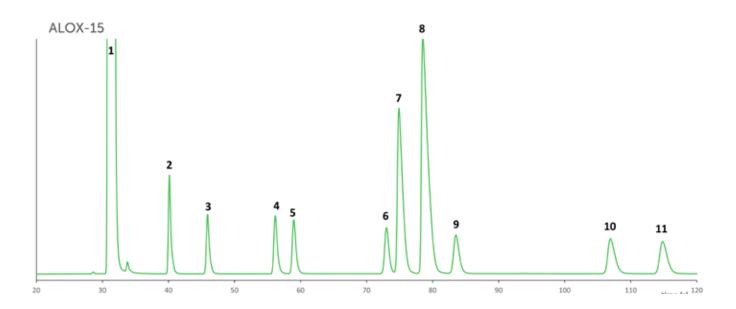
• C3 to C5: from 0% to 50%

## **CONLUSIONS**

• This module enables separation of alkanes and alkenes from C3 to C5 in less than 2 minutes. You should prefer this module instead of PDMS10 module if you want to separate isomers either from alkanes and alkenes.



# CHROMATOGRAM



# RESULTS

		LOD	LOQ	RSD
1	Injection			
2	C₃H <sub>8</sub>	2ppm	5ppm	0.2% (0.5%)
3	C₃H <sub>6</sub>	2ppm	5ppm	0.2% (0.5%)
4	$iC_4H_{10}$	2ppm	5ppm	0.2% (0.5%)
5	$nC_4H_{10}$	2ppm	5ppm	0.2% (0.5%)
6	Trans but-2-ene	5ppm		0.2% (0.5%)
7	But-1-ene	2ppm	5ppm	0.2% (0.5%)
8	i-Butene	2ppm	5ppm	0.2% (0.5%)
9	Cis-2-butene	2ppm	5ppm	0.2% (0.5%)
10	$iC_5H_{12}$	2ppm	5ppm	0.2% (0.5%)

# METHOD

	Ca	rrier	Gas
--	----	-------	-----

Analysis Time 120s

Carrier Gas
Helium
Carrier Gas Pressure (max)
36.2 psi - 2.5 bar maxi
Detector T°C
70°C
Column T°C
120°C
Column Pressure
2 bar
Sample Loop T°C
120°C
Sample Loop Pressure
0.5 bar
Injection Time
2.8s



# MK10-BFTCD-2μL-ALOX15-PDMS2-F2



## **FEATURES**

Reference

### MK10-BFTCD-2µL-ALOX15-PDMS2-F2

Detector

**TCD** 

Column

## ALOX (Alumina Al<sub>2</sub>O<sub>3</sub>/KCl) 15m

Internal Diameter

0.25mm

Phase Thickness

### 4µm

Precolumn

### PDMS (100% Methyl Polysiloxane) 2m

Backflush



Sample Loop

## 2µL

Regeneration



## **APPLICATIONS**

Module dedicated to the analysis of alkanes and alkenes from C3 to C5, including isomers. This module offers back-to-detector function that allows the measurement of C6+ compounds into a single peak Perfect for Fuel gas analysis or LNG analysis

## **SAMPLE**

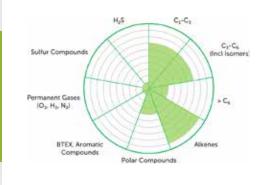
Typical composition of Fuel gas sample:

• C3 to C5: from 0% to 50%

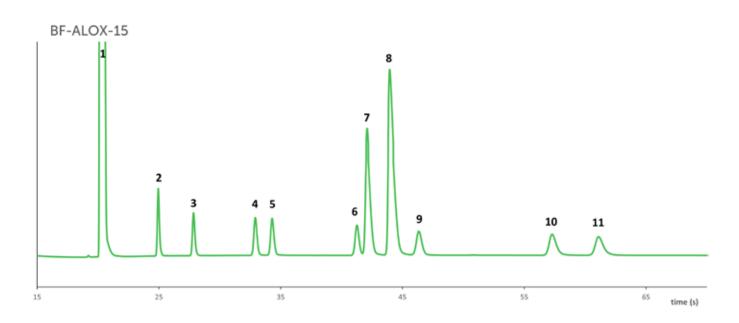
## **CONLUSIONS**

• This module enables separation of alkanes and alkenes from C3 to C5 in less than 2 minutes. Backflushtoi-detector function enables the measurement of C6+ compounds into a single peak.

You should prefer this module instead of PDMS10 module if you want to separate isomers either from alkanes and alkenes.



# CHROMATOGRAM



# RESULTS

		LOD	LOQ	RSD
1	Injection			
2	C <sub>3</sub> H <sub>8</sub>	2ppm	5ppm	0.2% (0.5%)
3	$C_3H_6$	2ppm	5ppm	0.2% (0.5%)
4	$iC_4H_{10}$	2ppm	5ppm	0.2% (0.5%)
5	nC₄H <sub>10</sub>	2ppm	5ppm	0.2% (0.5%)
6	Trans but-2-ene	5ppm 0.2	2% (0.5%)	
7	But-1-ene	2ppm	5ppm	0.2% (0.5%)
8	i-Butene	2ppm	5ppm	0.2% (0.5%)
9	Cis-2-butene	2ppm	5ppm	0.2% (0.5%)
10	$iC_5H_{12}$	2ppm	5ppm	0.2% (0.5%)

# METHOD

Ca	rrier	Gas

Analysis Time **200s** 

Carrier Gas
Helium
Carrier Gas Pressure (max)
36.2 psi - 2.5 bar maxi
Detector T°C
70°C
Column T°C
120°C
Column Pressure
2 bar
Sample Loop T°C
120°C
Sample Loop Pressure
0.5 bar
Injection Time
45s



# **APPLICATIONS NOTES**

NATURAL GAS ANALYSIS	47
BIOMETHANE ANALYSIS	5 1
TOTAL SULFUR ANALYSIS	5 5
LNG / LPG ANALYSIS	58
H <sub>2</sub> AND HELIUM ANALYSIS	6 0
C8 TO C24 ANALYSIS	6 2
VEDOSENE ANALYSIS	- - 1





BIOMETHANE
REFINERY GASES
NATURAL GASES
INDUSTRIAL EMISSIONS AND VOCS

## **APPLICATIONS**

Certified measurement of Gross Calorific Value of Natural gas processes.

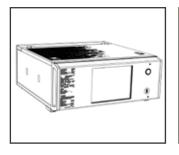
Through metrological certification (OIML R140, Welmec 7.2 et ISO 6976), our device is able to provide the Calorific Value that leads to natural gas tarification.

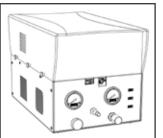
2 modules are mandatory for this 2 min analysis.

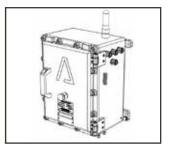
PixLPro software gives you direct overview of the measurement.

On the ChromPix $^{\circ}$  or ChromEx 400 device, you can add two optionnal modules to analyze sulfur compounds ( $H_2S$  and odorizant - TBM or THT)

## **SYSTEMS**









ChromPix2®

TwinPix®

ChromEx200/400®

## SAMPLE

Typical natural gas sample

## **CONLUSIONS**

APIX systems are pending certified for the measurement of Gross Heating Value of Natural Gas. Two analytical modules (PPU10 and PDMS10) are mandatory for performing this certified measurement. System configuration can be completed with two other modules for providing analysis of supplementary compounds (sulfur compounds...)

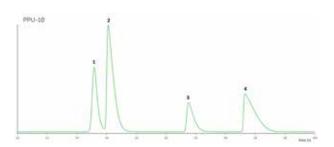
# MODULE A

Reference	MK10-TCD-2µL-PPU10-PPU1-F1
Detector	TCD
Column	PPU (Pora-Plot U) 10m
Internal Diameter	0.25mm
Phase Thickness	12µm
Precolumn	PPU (Pora-Plot U) 1m
Backflush	<b>✓</b>
Sample Loop	2μL
Regeneration	×

### METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	70°C
Column T°C	70°C
Column Pressure	0.8 bar
Sample Loop T°C	70°C
Sample Loop Pressure	0.5 bar
Injection Time	10s
Analysis Time	120s

### CHROMATOGRAM



### **RESULTS**

		LOD	LOQ	RSD
1	$N_2 + O_2$	2ppm	6ppm	0.9% (0.6%)
2	CH₄	1%	3%	0.05% (82.81%)
3	$CO_2$	2ppm	6ppm	0.25% (0.29%)
4	$C_2H_6$	2ppm	6ppm	0.25% (11.81%)

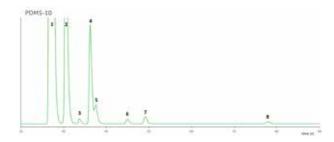
# MODULE B

Reference	MK6-TCD-2µL-PDMS10-F1
Detector	TCD
Column	PDMS (100% Methyl Polysiloxane) 10m
Internal Diameter	0.15mm
Phase Thickness	1.2µm
Precolumn	None
Backflush	×
Sample Loop	2μL
Regeneration	×

### **METHOD**

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	70°C
Column T°C	60°C
Column Pressure	1.2 bar
Sample Loop T°C	60°C
Sample Loop Pressure	0.5 bar
Injection Time	1s
Analysis Time	100s

### **CHROMATOGRAM**

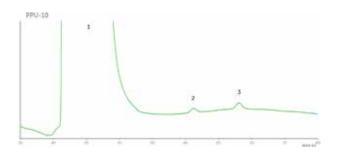


		LOD	LOQ	RSD
1	Injection			
2	C3	1ppm	3ppm	0.1% (7%)
3	iC4	1ppm	3ppm	0.2% (0.1%)
4	nC4	1ppm	3ppm	0.1% (2%)
5	neoC5	1ppm	3ppm	0.3% (0.35%)
6	iC5	1ppm	3ppm	0.2% (0.1%)
7	nC5	1ppm	3ppm	0.4% (0.15%)
8	nC6	1ppm	3ppm	0.6% (500ppm)

# MODULE C

Reference	MK10-TCD-20µL-PPU10-PPU1-F1
Detector	TCD
Column	PPU (Pora-Plot U) 10m
Internal Diameter	0.25mm
Phase Thickness	12μm
Precolumn	PPU (Pora-Plot U) 1m
Backflush	✓
Sample Loop	20μL
Regeneration	×

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	80°C
Column T°C	105°C
Column Pressure	1.5 bar
Sample Loop T°C	105°C
Sample Loop Pressure	0.5 bar
Injection Time	13s
Analysis Time	80s



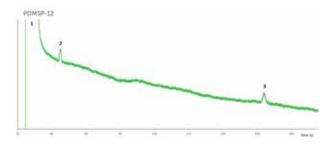
		LOD	LOQ	RSD
1	Injection			
2	H <sub>2</sub> S	1ppm	3ppm	10% (3ppm)
3	COS	1ppm	3ppm	10% (3ppm)

# MODULE D

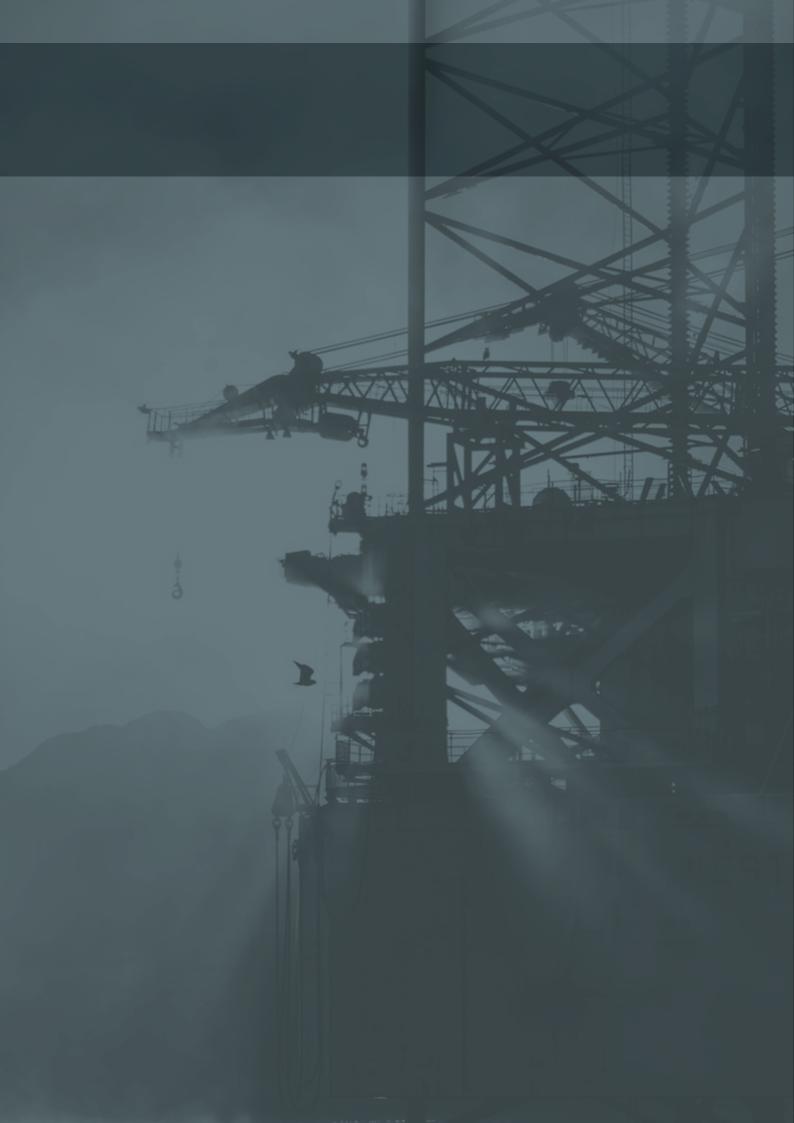
Reference	MK6-TCD-20µL-PDMSP12-F2	
Detector	TCD	
Column	PDMSP (20 % Diphenyl -	
	80 % Methylpolysiloxane) 10m	
Internal Diameter	0.25mm	
Phase Thickness	1µm	
Precolumn	None	
Backflush	×	
Sample Loop	20μL	
Regeneration	×	

## METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	60°C
Column T°C	60°C
Column Pressure	1.5 bar
Sample Loop T°C	60°C
Sample Loop Pressure	0.5 bar
Injection Time	1s
Analysis Time	200s



		LOD	LOQ	RSD
1	Injection			
2	TBM	1ppm	2ppm	<10% (2ppm)
3	THT	1ppm	2ppm	<10% (2ppm)





## **APPLICATIONS**

Certified measurement of Gross Calorific Value of Biomethane processes.

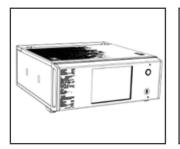
Through metrological certification (ISO 6976), our device is able to provide the High Heating Value that leads to Biomethane tarification before injection in Natural gas network.

One module is mandatory for this 2 min certified analysis.

PixLPro software gives you direct overview of the measurement.

On the ChromPix® or ChromEx 400 device, you can add three optionnal modules to analyse sulfur compounds (H<sub>2</sub>S and odorizant) and other compounds

## **SYSTEMS**









ChromPix2®

ChromEx200/400®

## **SAMPLE**

Typical biomethane gas sample, before and after purification

## **CONLUSIONS**

APIX systems are pending certified for the measurement of Gross Heating Value of Biomethane.

Only one analytical modules (PPU10) is mandatory for performing this certified measurement.

System configuration can be completed with three other modules for providing analysis of supplementary compounds (permanent gases, suflur compounds...).

Due to system modularity, hydrogen can also be analyzed to increase valorisation of biomethane processes.

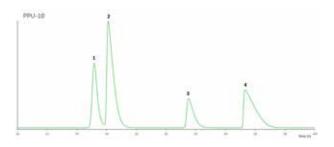
# MODULE A

Reference	MK10-TCD-2µL-PPU10-PPU1-F1
Detector	TCD
Column	PPU (Pora-Plot U) 10m
Internal Diameter	0.25mm
Phase Thickness	12µm
Precolumn	PPU (Pora-Plot U) 1m
Backflush	<b>~</b>
Sample Loop	2μL
Regeneration	×

### METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	70°C
Column T°C	70°C
Column Pressure	0.8 bar
Sample Loop T°C	70°C
Sample Loop Pressure	0.5 bar
Injection Time	10s
Analysis Time	120s

### CHROMATOGRAM



### **RESULTS**

		LOD	LOQ	RSD
1	N <sub>2</sub> +O <sub>2</sub>	2ppm	6ppm	0.9% (0.6%)
2	CH <sub>4</sub>	1%	3%	0.05% (82.81%)
3	CO <sub>2</sub>	2ppm	6ppm	0.25% (0.29%)
4	$C_2H_6$	2ppm	6ppm	0.25% (11.81%)

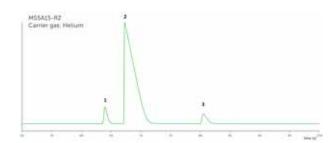
# MODULE B

Reference	MK10-TCD-2µL-MS5A15-PPU5-R2
Detector	TCD
Column	MS5A (Molsieve) 15m
Internal Diameter	0.25mm
Phase Thickness	20μm
Precolumn	PPU (Pora-Plot) 5m
Backflush	✓
Sample Loop	2μL
Regeneration	<b>✓</b>

### METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar maxi
Detector T°C	70°C
Column T°C	140°C
Column Pressure	1.6 bar
Sample Loop T°C	70°C
Sample Loop Pressure	0.5 bar
Injection Time	23s
Analysis Time	120s

### **CHROMATOGRAM**



		LOD	LOQ	RSD
1	$O_2$	20ppm	60ppm	0.5% (5%)
2	$N_2$	20ppm	60ppm	0.25% (89.5%)
3	CH₄	20ppm	60ppm	0.5% (5%)

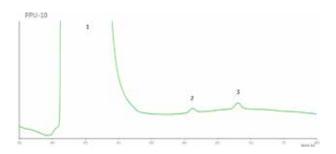
# MODULE C

Reference	MK10-TCD-20µL-PPU10-PPU1-F1
Detector	TCD
Column	PPU (Pora-Plot U) 10m
Internal Diameter	0.25mm
Phase Thickness	12µm
Precolumn	PPU (Pora-Plot U) 1m
Backflush	<b>✓</b>
Sample Loop	20μL
Regeneration	×

### **METHOD**

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	80°C
Column T°C	105°C
Column Pressure	1.5 bar
Sample Loop T°C	105°C
Sample Loop Pressure	0.5 bar
Injection Time	13s
Analysis Time	80s

### **CHROMATOGRAM**



### RESULTS

		LOD	LOQ	RSD
1	Injection			
2	H <sub>2</sub> S	1ppm	3ppm	10% (3ppm)
3	COS	1ppm	3ppm	10% (3ppm)

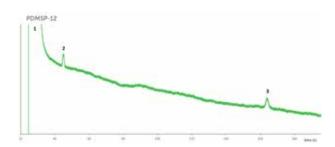
# MODULE D

Reference	MK6-TCD-20µL-PDMSP12-F2	
Detector	TCD	
Column	PDMSP (20 % Diphenyl -	
	80 % Methylpolysiloxane) 10m	
Internal Diameter	0.25mm	
Phase Thickness	1µm	
Precolumn	None	
Backflush	×	
Sample Loop	20μL	
Regeneration	×	

## METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	60°C
Column T°C	60°C
Column Pressure	1.5 bar
Sample Loop T°C	60°C
Sample Loop Pressure	0.5 bar
Injection Time	1s
Analysis Time	200s

### CHROMATOGRAM



		LOD	LOQ	RSD
1	Injection			
2	TBM	1ppm	2ppm	<10% (2ppm)
3	THT	1ppm	2ppm	<10% (2ppm)



BIOMETHANE
REFINERY GASES
NATURAL GASES
INDUSTRIAL EMISSIONS AND VOCS

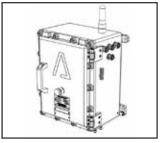
## **APPLICATIONS**

The combination of at least 3 modules in our ChromPix2® allows analysis of a wide range of sulfur compounds with a few ppm sensitivity.

Thanks to the Total Sulfur application of the PixLPro software, total sulfur results, total mercaptan results and concentration of each mercaptan will be monitored.

## **SYSTEMS**









ChromPix2®

ChromEx200/400®

# SAMPLE

Natural gas sample or biogas/biomethane sample

## **CONLUSIONS**

System modularity allows to address a specific analytical solution to your process for sulfur compounds analysis.

Combination of three analytical modules inside an unique system provides measurement of a wide range of sulfur compounds.

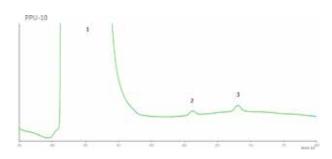
# MODULE A

Reference	MK10-TCD-20µL-PPU10-PPU1-F1
Detector	TCD
Column	PPU (Pora-Plot U) 10m
Internal Diameter	0.25mm
Phase Thickness	12µm
Precolumn	PPU (Pora-Plot U) 1m
Backflush	<b>~</b>
Sample Loop	20μL
Regeneration	×

### **METHOD**

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	80°C
Column T°C	105°C
Column Pressure	1.5 bar
Sample Loop T°C	105°C
Sample Loop Pressure	0.5 bar
Injection Time	13s
Analysis Time	80s

### CHROMATOGRAM



### **RESULTS**

		LOD	LOQ	RSD
1	Injection			
2	H <sub>2</sub> S	1ppm	3ppm	10% (3ppm)
3	COS	1ppm	3ppm	10% (3ppm)

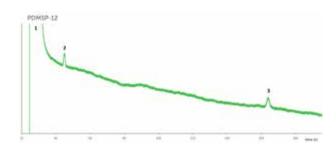
# MODULE B

Reference	MK6-TCD-20µL-PDMSP12-F2
Detector	TCD
Column	PDMSP (20 % Diphenyl - 80 %
	Methylpolysiloxane) 10m
Internal Diameter	0.25mm
Phase Thickness	1μm
Precolumn	None
Backflush	×
Sample Loop	20μL
Regeneration	×

## METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar
Detector T°C	60°C
Column T°C	60°C
Column Pressure	1.5 bar
Sample Loop T°C	60°C
Sample Loop Pressure	0.5 bar
Injection Time	1s
Analysis Time	200s

### **CHROMATOGRAM**



		LOD	LOQ	RSD
1	Injection			
2	TBM	1ppm	2ppm	<10% (2ppm)
3	THT	1ppm	2ppm	<10% (2ppm)

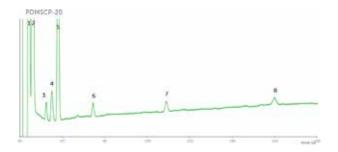
# MODULE C

Reference	MK6-TCD-30µL-PDMSCP20-F1	
Detector	TCD	
Column	PDMSCP (14%-Cyanopropylphenyle - 86 % Methylpolysiloxane) 10m	
Internal Diameter	0.25mm	
Phase Thickness	1µm	
Precolumn	None	
Backflush	×	
Sample Loop	30μL	
Regeneration	×	

## **METHOD**

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar maxi
Detector T°C	70°C
Column T°C	70°C
Column Pressure	1.5 bar
Sample Loop T°C	70°C
Sample Loop Pressure	0.5 bar
Injection Time	1.5s
Analysis Time	180s

### **CHROMATOGRAM**



		LOD	LOQ	RSD
1	iC5	1ppm	3ppm	10% (3ppm)
2	nC5	1ppm	3ppm	10% (3ppm)
3	EM	1ppm	3ppm	10% (3ppm)
4	DMS + CS2	1ppm	3ppm	10% (3ppm)
5	nC6	1ppm	3ppm	10% (3ppm)
6	MES	1ppm	3ppm	10% (3ppm)
7	DES	1ppm	3ppm	10% (3ppm)
8	DMDS	1ppm	3ppm	10% (3ppm)

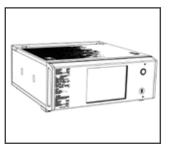


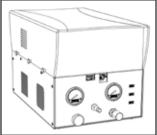
## **APPLICATIONS**

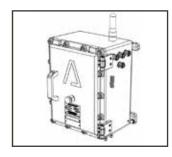
APIX systems can be coupled with an upstream vaporizer system (such as AURA system from Alytech company) to vaporize liquid samples such as Liquified Natural Gas or Liquified Petroleum Gas.

One to two analytical modules are mandatory to perform these analyses.

## **SYSTEMS**









ChromPix2®

TwinPix®

ChromEx200/400®

# SAMPLE

Liquified petroleum gas sample

## **CONLUSIONS**

Coupling of APIX system to vaporizer allows analysis of liquified samples. Due to thermalisation of sample line inside ChromPix system, there is no sample condensation that could have damaged the analysis. For LPG analysis, only one module (MK10-BFTCD-2µL-ALOX15-PDMS2-F2) is necessary for the measurement of hydrocarbons froms C3 to C5, including alkanes, alkenes and isomers. For LNG analysis, two modules are necessary (MK10-TCD-2µL-PPU10-PPU1-F1 and MK6-TCD-2µL-PDMS10-F1) for the analysis of C1 to C5 hydrocarbons of the liquified natural gas sample. Additionnal modules are also available for analysis of heavier hydrocarbons.

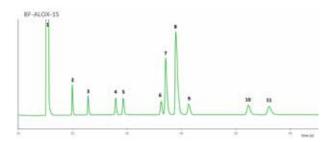
# MODULE A

Reference	MK10-BFTCD-2µL-ALOX15-PDMS2-F2
Detector	TCD
Column	ALOX (Alumina Al!2?0!3?/KCI) 15m
Internal Diameter	0.25mm
Phase Thickness	4μm
Precolumn	PDMS (100% Methyl Polysiloxane) 2m
Backflush	<b>✓</b>
Sample Loop	2μL
Regeneration	×

### METHOD

Carrier Gas	Helium
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar maxi
Detector T°C	70°C
Column T°C	120°C
Column Pressure	2 bar
Sample Loop T°C	120°C
Sample Loop Pressure	0.5 bar
Injection Time	4.5 s
Analysis Time	200s

### **CHROMATOGRAM**



		LOD	LOQ	RSD
1	Injection			
2	$C_3H_8$	2ppm	5ppm	0.2% (0.5%)
3	$C_3H_6$	2ppm	5ppm	0.2% (0.5%)
4	$iC_4H_{10}$	2ppm	5ppm	0.2% (0.5%)
5	$nC_4H_{10}$	2ppm	5ppm	0.2% (0.5%)
6	Trans but-2-ene5ppm0.2% (0.5%)			
7	But-1-ene	2ppm	5ppm	0.2% (0.5%)
8	i-Butene	2ppm	5ppm	0.2% (0.5%)
9	1,2-Butadie	ene2ppm	5ppm	0.2% (0.5%)
10	$iC_5H_{12}$	2ppm	5ppm	0.2% (0.5%)
11	nC <sub>5</sub> H <sub>12</sub>	2ppm	5ppm	0.2% (0.5%)

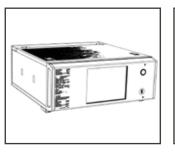
# H<sub>2</sub> and Helium Analysis

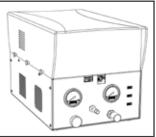
BIOMETHANE
REFINERY GASES
NATURAL GASES
INDUSTRIAL EMISSIONS AND VOCS
INDUSTRIAL AND SPECIALITY GASES

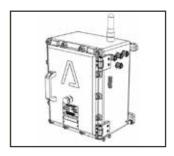
# **APPLICATIONS**

A specific analytical method on MS5A module allows the separation of hydrogen and helium, opening new possibilities for measurement and qualification of industrial and specialty gases.

## **SYSTEMS**









ChromPix2®

TwinPix®

ChromEx200/400®

## SAMPLE

He/H<sub>2</sub> mixture (Biogas, Biomethane applications)

## **CONLUSIONS**

Module MK10-TCD-20 $\mu$ L-MS5A15-PPU5-R2, which is usually deployed for analysis of permanent gases (analysis of O<sub>2</sub>, N<sub>2</sub>, CO in biomethane and biogas applications, can also be used for analysis of hydrogen and helium).

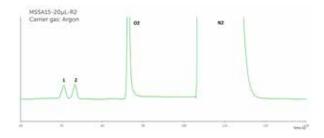
An appropriate and specific analytical method is necessary to allow He and H<sub>2</sub> separation. Use of argon as carrier gas is mandatory for a better detection sensitivity.

Limit of detection of 10ppm can be improved by increasing sample loop volume to  $20\mu L$ .

# MODULE A

Reference	MK10-TCD-20µL-MS5A15-PPU5-R2		
Detector	TCD		
Column	MS5A (Molsieve) 15m		
Internal Diameter	0.25mm		
Phase Thickness	20μm		
Precolumn	PPU (Pora-Plot) 5m		
Backflush	✓		
Sample Loop	20μL		
Regeneration	✓		

Carrier Gas	Argon
Carrier Gas Pressure (max)	36.2 psi - 2.5 bar maxi
Detector T°C	60°C
Column T°C	60°C
Column Pressure	1 bar
Sample Loop T°C	60°C
Sample Loop Pressure	0.5 bar
Injection Time	30s
Analysis Time	200s

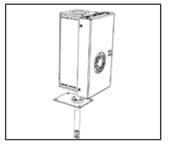


		LOD	LOQ	RSD
1	Не	1ppm	3ppm	0.5% (100ppm)
2	$H_2$	1ppm	3ppm	0.5% (100ppm)

## **APPLICATIONS**

Coupling of NanoPix to a traditional GC allows the analysis of refinery gas such as C8 to C24 hydrocarbons with an efficient sensitivity due to its innovative NGD detector.

## **SYSTEMS**









**NanoPix®** 

## **SAMPLE**

Standard Linear Hydrocarbons sample from C8 to C24 integrating pristane and phytane compounds (solution at 1000ppm)

## **CONLUSIONS**

NanoPix integrating the new NGD detector is a useful new tool that can be installed on your conventionnal lab GC, to replace TCD or FID detector.

NGD sensitivity performances allow to detect heavy compounds (up to C40). Analysis of C8 to C24 sample as presented here gives access to many sectors of petrochemical applications.

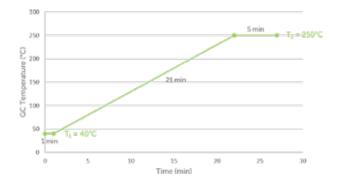


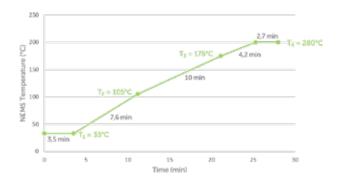
# METHOD

GC temperature	See temperature ramp below
NEMS temperature	See temperature ramp below
Type of column	100% dimethyle polysiloxane
Length of column	30 m
Internal diameter	0.25 mm
Stationnary phase thickness	0.25 μm
Pressure	2 bar
Split Ratio	1:20
Injected volume	1 μL
Transfer Line temperature	60°C (1 min) and ramp
	(10°C/min) to 250°C (8min)

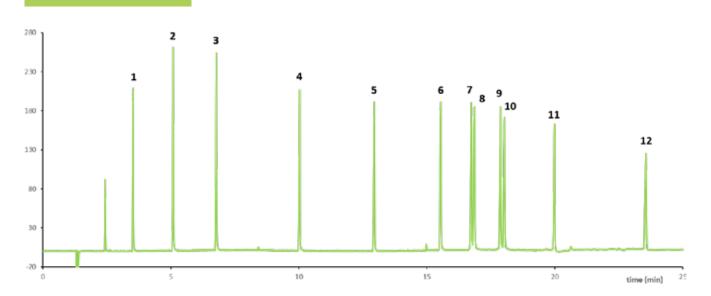
# RESULTS

		LOD	LOQ	RSD
1	nC8	70ppbv	200ppbv	1.2%
2	nC9	50ppbv	150ppbv	1.4%
3	nC10	30ppbv	90ppbv	1.5%
4	nC12	30ppbv	90ppbv	1.6%
5	nC14	30ppbv	90ppbv	1.7%
6	nC16	28ppbv	90ppbv	1.9%
7	nC17	22ppbv	65ppbv	1.7%
8	Pristane	20ppbv	60ppbv	2.0%
9	nC18	15ppbv	45ppbv	2.1%
10	Phytane	20ppbv	60ppbv	2.3%
11	nC20	15ppbv	45ppbv	2.6%
12	nC24	18ppbv	54ppbv	2.4%





# CHROMATOGRAM

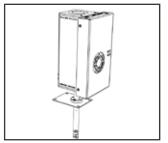




## **APPLICATIONS**

Coupling of NanoPix to a traditional GC allows the analysis of refinery gas such as kerosene with an efficient sensitivity due to its innovative NGD detector.

# **SYSTEMS**









**NanoPix®** 

## **SAMPLE**

Kerosene (Lamp Oil)

## **CONLUSIONS**

Analysis of kerosene is another example of application that can be easily reached by NanoPix system and its integrated innovative NGD detector.

Others applications such as analysis of gasoil or petroleum fractions are also accessible with NanoPix.

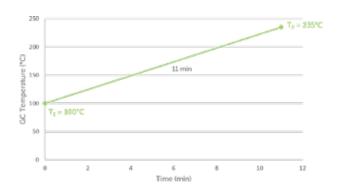
## )

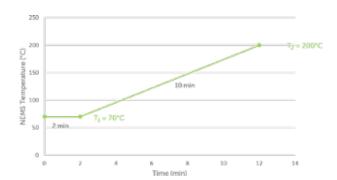
# **METHOD**

GC temperature	See temperature ramp below
NEMS temperature	See temperature ramp below
Type of column	(5%-phenyl)-
	methylpolysiloxane
Length of column	30 m
Internal diameter	0.32 mm
Stationnary phase thickness	0.25 μm
Pressure	1.3 bar
Split Ratio	1:100
Injected volume	0,2 μL
Transfer Line temperature	140°C

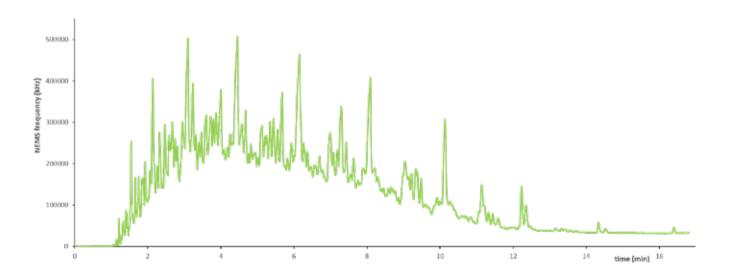
# **RESULTS**

## **Qualitative analysis of Kerosene**





# CHROMATOGRAM



Notes		

